

**Durable,
economical and
easy to install
high-quality
pipe repair
clamps to stop
leaks from
damaged pipes.**



- Available in 2 bolt and 4 bolt versions.
- Available in sizes ranging from 1" to 16" diameters.
- Band and Lugs made from hot rolled commercial quality steel C1008/C1010
- Lugs are welded, not stamped, for less deformation.
- Quality welded with our automated robotic system.
- Torque tests available upon request.
- Bolts and Nuts are ASTM A193 Grade B-7 with standard hex nut.
- Coated with air drying phenolic heavy-duty coating specially formulated for underground applications.



Manufacturing quality pipeline
repair clamps since 1972



All PipeKlamps feature high quality robotic welded lugs for added strength and less deformation.



Instructions: The suggested allowable working pressure of a pipe repair clamp decreases as pipe diameter increases. For any given installation the allowable working pressure will be determined by the size of the pipe, type of pipe, type and severity of damage, service conditions, environmental conditions and the workmanship of the installers.

Clamp Number	Clamp Size	Number of Bolts	Maximum Working Pressure (psig)	Suggested Torque Pressure (ft/lbs)	Bolt Size
PK-0100-2	1"	2	200	35	9/16"x 4"
PK-0125-2	1 1/4"	2	200	35	9/16"x 4"
PK-0200-2	2"	2	285	35	9/16"x 4"
PK-0200-4	2"	4	285	35	9/16"x 4"
PK-0250-2	2 1/2"	2	285	40	9/16"x 4"
PK-0300-2	3"	2	290	50	9/16"x 4"
PK-0300-4	3"	4	290	50	9/16"x 4"
PK-0350-2	3 1/2"	2	285	60	9/16"x 4"
PK-0350-4	3 1/2"	4	285	60	9/16"x 4"
PK-0400-2	4"	2	290	60	9/16"x 4"
PK-0400-4	4"	4	290	60	9/16"x 4"
PK-0450-2	4 1/2"	2	285	70	9/16"x 4"
PK-0450-4	4 1/2"	4	285	70	9/16"x 4"
PK-0475-2	4 3/4"	2	285	70	9/16"x 4"
PK-0475-4	4 3/4"	4	285	70	9/16"x 4"
PK-0500-2	5"	2	285	70	9/16"x 4"
PK-0500-4	5"	4	285	70	9/16"x 4"
PK-0525-2	5 1/4"	2	285	70	9/16"x 4"
PK-0525-4	5 1/4"	4	285	70	9/16"x 4"
PK-0563-2	5 5/8"	2	285	70	9/16"x 4"
PK-0563-4	5 5/8"	4	285	70	9/16"x 4"
PK-0600-2	6"	2	285	75	5/8"x 6"
PK-0600-4	6"	4	285	75	5/8"x 6"
PK-0800-2	8"	2	285	110	5/8"x 6"
PK-0800-4	8"	4	285	110	5/8"x 6"
PK-0963-2	9 5/8"	2	285	110	5/8"x 6"
PK-0963-4	9 5/8"	4	285	110	5/8"x 6"
PK-1000-2	10"	2	285	110	5/8"x 6"
PK-1000-4	10"	4	285	110	5/8"x 6"
PK-1163-2	11 5/8"	2	285	110	5/8"x 6"
PK-1163-4	11 5/8"	4	285	110	5/8"x 6"
PK-1200-2	12"	2	285	120	5/8"x 6"
PK-1200-4	12"	4	285	120	5/8"x 6"
PK-1600-2	16"	2	200	80	5/8"x 6"
PK-1600-4	16"	4	200	80	5/8"x 6"

Caution: After a PipeKlamp has been properly installed and the suggested torque has been applied it is important to wait approximately 15 minutes before re-checking to make sure the suggested torque pressure has stabilized. This is necessary due to the relaxation of the gasket or sealing rubber.



Sealing Rubber:
(sold separately)

Style: #135; Material: #1425 Pure Gum; Color: Buff
Dimensions: 6" wide x 36" long x 1/4" thick

Quality manufactured by

Dennis Filges Co., Inc. • 238 Center Drive • Chicora, PA 16025
Ph 724-287-3735 • info@pipeclamp.com • www.pipeklamp.com